5

20

29

CLAIMS

- 1. A curable organopolysiloxane resin composition for optical transmission components comprising (A) an organopolysiloxane resin, which is represented by the average unit formula (1):
- $(R^{1}_{3}SiO_{1/2})_{a}(R^{2}_{2}SiO_{2/2})_{b}(R^{3}SiO_{3/2})_{c}(SiO_{4/2})_{d}$ (1)(wherein R¹, R², and R³ stand for one, two, or more kinds of monovalent hydrocarbon groups selected from monovalent aliphatic hydrocarbon groups having 1~6 carbon atoms and monovalent aromatic hydrocarbon groups having 6~10 carbon atoms, 0<a≤0.5, 0≤b<0.2,
- $0.3 \le c < 1$, $0 \le d \le 0.4$, $0 \le (b+d)/(a+c) \le 0.25$, and a+b+c+d=1) and has three or more monovalent 10 unsaturated aliphatic hydrocarbon groups per molecule, with not less than 10 mol% of the monovalent hydrocarbon groups being monovalent aromatic hydrocarbon groups, (B) an organosilicon compound having two or more silicon-bonded hydrogen atoms per molecule, with not less than 5 mol% of all the silicon-bonded monovalent substituent groups being monovalent aromatic hydrocarbon groups, and (C) a hydrosilation catalyst. 15
 - 2. The curable organopolysiloxane resin composition for optical transmission components according to claim 1, wherein the viscosity of the composition is not more than 1×10⁷ mPa·s at 25°C.
 - 3. A curable organopolysiloxane resin composition for an optical transmission component comprising (A) an organopolysiloxane resin, which is represented by the average unit formula (1): $(R^{1}_{3}SiO_{1/2})_{a}(R^{2}_{2}SiO_{2/2})_{b}(R^{3}SiO_{3/2})_{c}(SiO_{4/2})_{d}$

(1)

(wherein R¹, R², and R³, a, b, c, d, (b+d)/(a+c), and a+b+c+d are the same as above) and has 25 three or more monovalent unsaturated aliphatic hydrocarbon groups per molecule, with not less than 10 mol% of the monovalent hydrocarbon groups being monovalent aromatic hydrocarbon groups, (B) an organosilicon compound having two or more silicon-bonded hydrogen atoms per molecule, with not less than 5 mol% of all the silicon-bonded

- monovalent substituent groups being monovalent aromatic hydrocarbon groups, (C) a 30 hydrosilation catalyst, and (D) (d1) a solvent or (d2) a hydrosilation-reactive organosiloxanebased diluent.
- 4. An optical transmission component comprising a hydrosilation-cured product of (A) an organopolysiloxane resin, which is represented by the average unit formula (1): 35 $(R^{1}_{3}SiO_{1/2})_{a}(R^{2}_{2}SiO_{2/2})_{b}(R^{3}SiO_{3/2})_{c}(SiO_{4/2})_{d}$ (1) (wherein R¹, R², and R³ stand for one, two, or more kinds of monovalent hydrocarbon groups selected from monovalent aliphatic hydrocarbon groups having 1~6 carbon atoms and

WO 2004/090041 PCT/JP2004/005014

30

monovalent aromatic hydrocarbon groups having $6\sim10$ carbon atoms, $0\leq a\leq 0.5$, $0\leq b\leq 0.2$, $0.3\leq c<1$, $0\leq d\leq 0.4$, $0\leq (b+d)/(a+c)\leq 0.25$, and a+b+c+d=1) and has three or more monovalent unsaturated aliphatic hydrocarbon groups per molecule, with not less than 10 mol% of the monovalent hydrocarbon groups being monovalent aromatic hydrocarbon groups, and (B) an organosilicon compound having two or more silicon-bonded hydrogen atoms per molecule, with not less than 5 mol% of all the silicon-bonded monovalent substituent groups being monovalent aromatic hydrocarbon groups.

- 5. An optical transmission component comprising a hydrosilation-cured product of (A) an organopolysiloxane resin, which is represented by the average unit formula (1): (R¹₃SiO₁/₂)a(R²₂SiO₂/₂)b(R³SiO₃/₂)c(SiO₄/₂)d (1) (wherein R¹, R², R³, a, b, c, d, (b+d)/(a+c), and a+b+c+d are the as described above) and has three or more monovalent unsaturated aliphatic hydrocarbon groups per molecule, with not less than 10 mol% of the monovalent hydrocarbon groups being monovalent aromatic
 15 hydrocarbon groups, (B) an organosilicon compound having two or more silicon-bonded hydrogen atoms per molecule, with not less than 5 mol% of all the silicon-bonded monovalent substituent groups being monovalent aromatic hydrocarbon groups, and (d2) a hydrosilation-reactive organosiloxane-based diluent.
- 20 6. The optical transmission component according to claim 4, wherein the optical transmission component is an optical waveguide.
 - 7. The optical transmission component according to claim 5, wherein the optical transmission component is an optical waveguide.

8. The optical transmission component according to claim 6, wherein both the cladding and the core of the optical waveguide consist of a hydrosilation-cured product of component (A)

refractive index of the cladding.

5

25

30

35

9. The optical transmission component according to claim 7, wherein both the cladding and the core of the optical waveguide consist of a hydrosilation-cured product of component (A), component (B), and component (d2), with the refractive index of the core being at least 0.1% higher than the refractive index of the cladding.

and component (B), with the refractive index of the core being at least 0.1% higher than the

10. The optical transmission component according to claim 8, wherein the refractive index difference is regulated by making the total content of monovalent aromatic hydrocarbon groups in component (A) and component (B) used for the core higher than the total content

15

20

25

of monovalent aromatic hydrocarbon groups in component (A) and component (B) used for the cladding.

- 11. The optical transmission component according to claim 9, wherein the refractive index difference is regulated by making the total content of monovalent aromatic hydrocarbon groups in component (A), component (B), and component (d2) used for the core higher than the total content of monovalent aromatic hydrocarbon groups in component (A), component (B), and component (d2) used for the cladding.
- 10 12. The optical transmission component according to any of claim 4 ~ claim 11, which has a film-like shape.
 - 13. A process for fabricating an optical transmission component, wherein the curable organopolysiloxane resin composition for optical transmission components according to any of claim 1~claim 3 is cured by heating.
 - 14. A process for fabricating an optical transmission component, wherein the curable organopolysiloxane resin composition for an optical transmission component according to any of claim 1~claim 3 is applied to a substrate and cured by heating.
 - 15. A process for fabricating a slab optical waveguide, in which a curable organopolysiloxane resin composition for optical transmission components (1) according to any of claim 1~claim 3 is applied to a substrate and cured by heating, a curable organopolysiloxane resin composition for optical transmission components (2), whose cured product has a refractive index at least 0.1% higher than that of the above-mentioned composition (1), is applied to the cured product thereof and cured by heating, whereupon the aforementioned composition (1) is applied to the cured product thereof and cured by heating.
- 16. A process for fabricating an optical transmission component, wherein the curable
 30 organopolysiloxane resin composition for optical transmission components according to any of claim 1~claim 3 is casted into a mold having a desired inner surface shape and cured by heating.
- 17. A process for fabricating an optical transmission component, wherein ① a curable organopolysiloxane resin composition for optical transmission components (3) according to any of [1]~[3] is cast into a mold having on its inner surface protrusions corresponding to the core and cured by heating, ② the molding is removed from the mold, ③ a curable organopolysiloxane resin composition for optical transmission components (4) according to any of [1]~[3], whose cured product has a refractive index at least 0.1% higher than that of

WO 2004/090041 PCT/JP2004/005014

32

the aforementioned composition (3), is cast into the hollow portion of the cured product removed from the mold and cured by heating, whereupon (4) the aforementioned composition (3) is applied on top of the cured product of the aforementioned composition (4) and the cured product of the aforementioned composition (3) and cured by heating.

5